



# Radiation-Hard Optical Link for SLHC

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# Outline

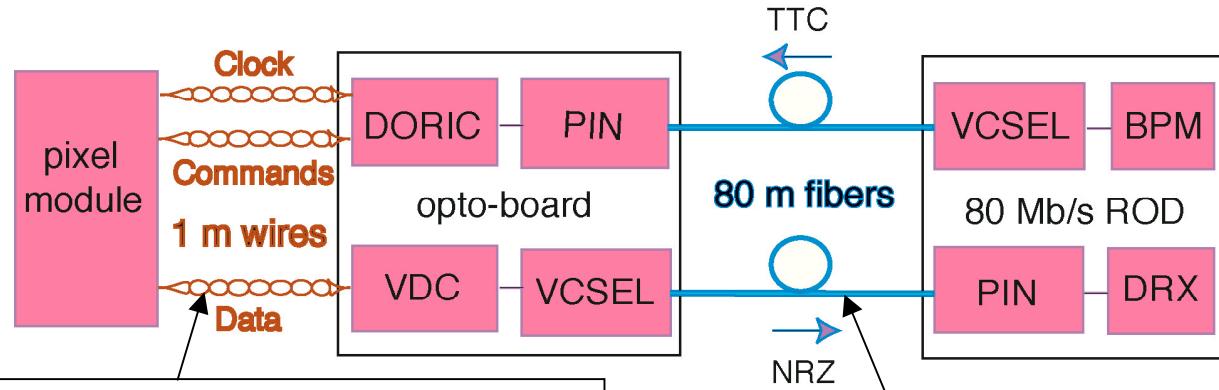


- Introduction
- Bandwidth of micro twisted-pair cables
- Bandwidth of fusion spliced SIMM-GRIN fiber
- Radiation hardness of PIN/VCSEL arrays
- Results on MT-style optical packages based on BeO
- Summary



# ATLAS Pixel Opto-Link Architecture

- ATLAS is a detector studying pp collisions of 14 TeV at CERN
  - ◆ pixel detector is innermost tracker
  - ◆ detector upgrade planned for Super-LHC in 2015



micro twisted pairs decouple  
pixel and opto module  
⇒ simplify both design/production

8 m of rad-hard/low-bandwidth  
SIMM fiber fusion spliced to 70 m  
rad-tolerant/medium-bandwidth  
GRIN fiber

- ⇒ upgrade based on current pixel link architecture  
to take advantage of R&D effort and production experience?



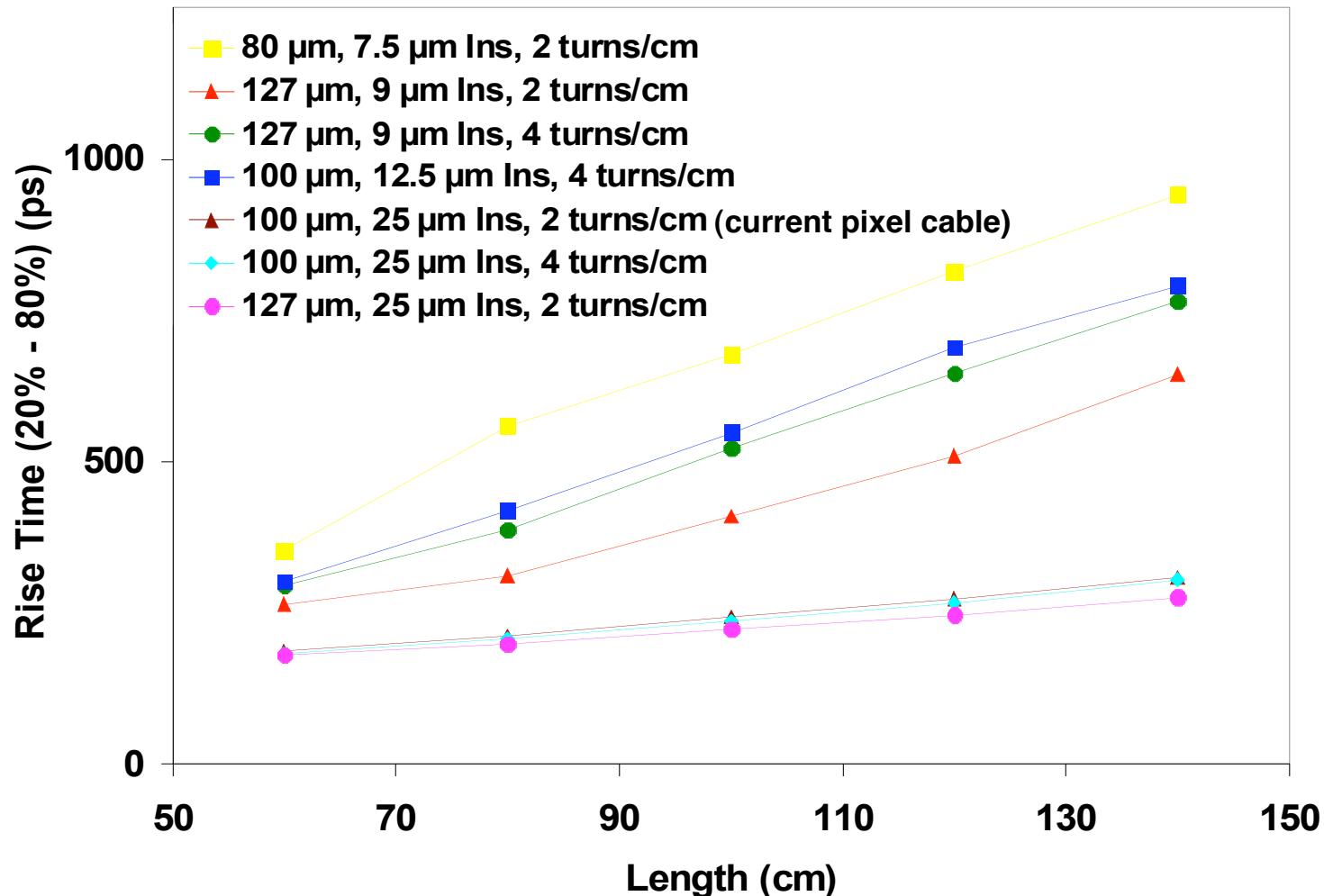
# R&D Issues for SLHC



- bandwidth of  $\sim 1$  Gb/s is needed
  - ◆ can micro twisted pair transmit at this speed?
  - ◆ can fusion spliced SIMM/GRIN fiber transmit at this speed?
- can PIN/VCSEL arrays survive SLHC radiation dosage?



# Bandwidth of Micro Twisted Pairs



● current pixel cable with thick insulation is quite optimum!



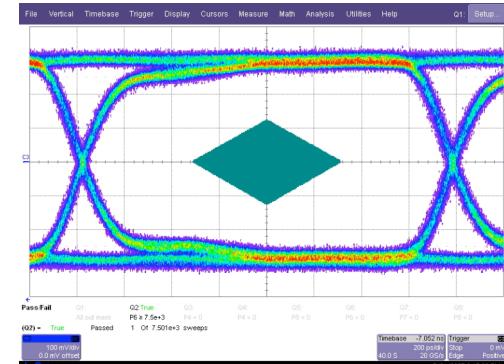
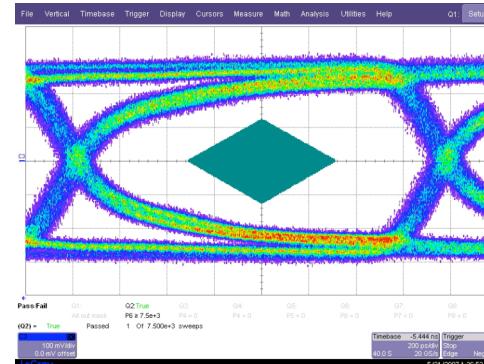
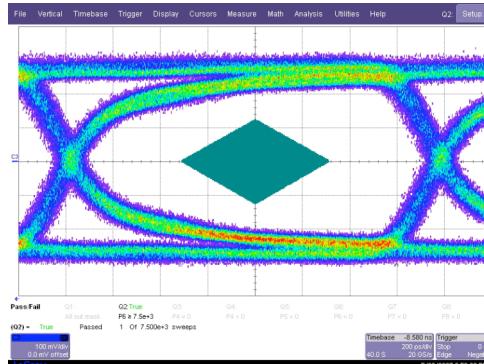
# Eye Diagrams



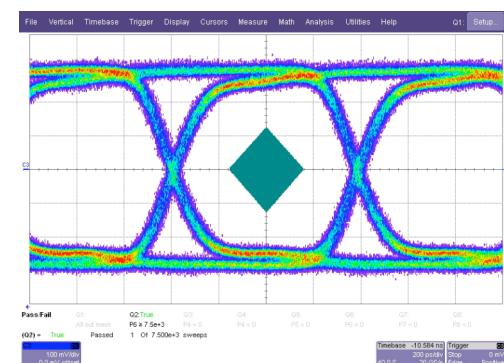
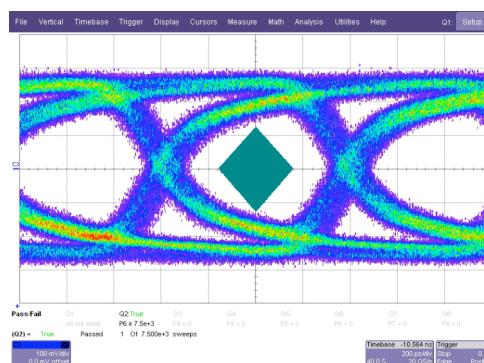
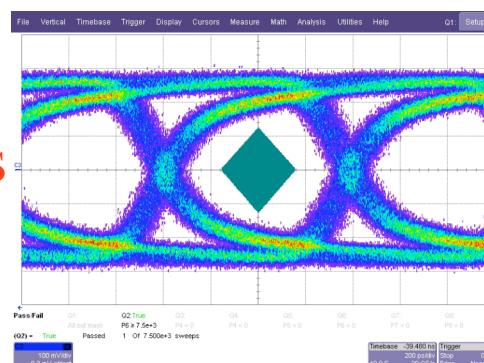
127  $\mu\text{m}$  cable  
140 cm

100  $\mu\text{m}$  current pixel cable  
140 cm  
60 cm

640 Mb/s



1280 Mb/s



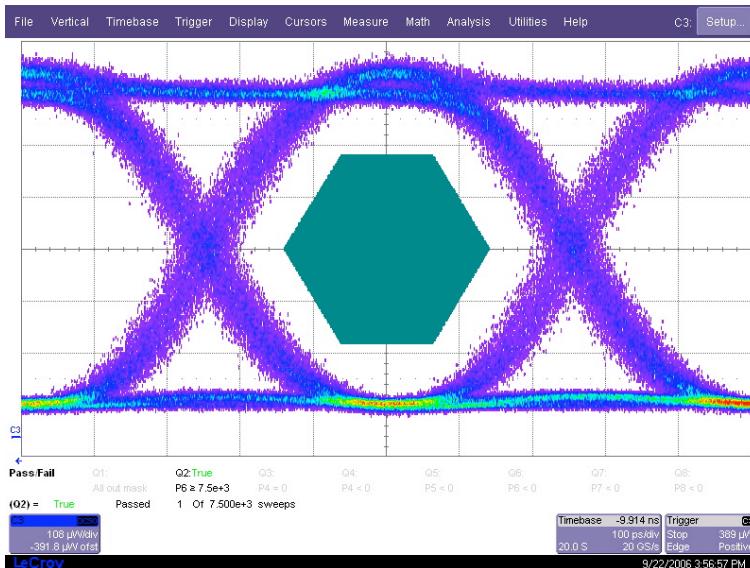
- transmission at 640 Mb/s is adequate
- transmission at 1280 Mb/s may be acceptable
- 127  $\mu\text{m}$  cable is slightly better



# Bandwidth of Fusion Spliced Fiber

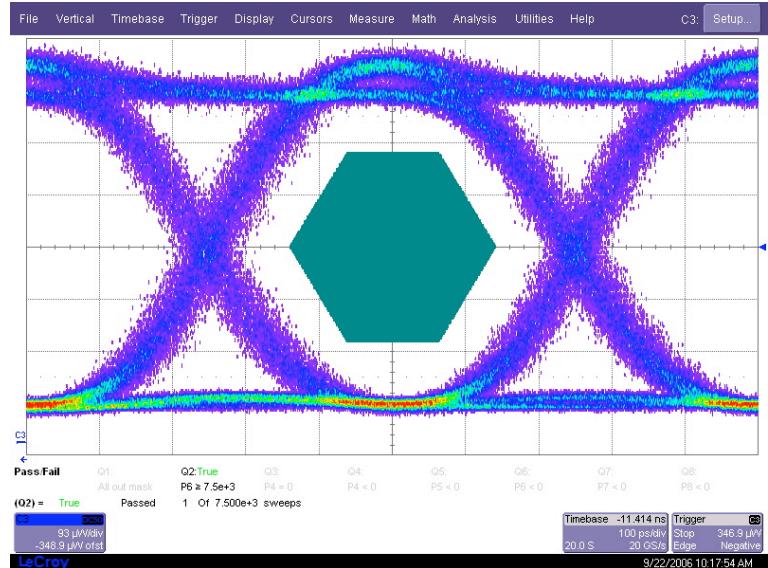


1 m GRIN fiber



2 Gb/s

8 + 80 m spliced SIMM/GRIN fiber



- transmission up to 2 Gb/s looks adequate



# Radiation Level at SLHC



- Optical link of current pixel detector is mounted on patch panel:
  - ⇒ much reduced radiation level:
    - ◆ Si (PIN) @ SLHC:
      - $2.5 \times 10^{15}$  1-MeV  $n_{eq}/cm^2$
      - $4.3 \times 10^{15}$  p/cm<sup>2</sup> or 114 Mrad for 24 GeV protons
    - ◆ GaAs (VCSEL) @ SLHC:
      - $14 \times 10^{15}$  1-MeV  $n_{eq}/cm^2$
      - $2.7 \times 10^{15}$  p/cm<sup>2</sup> or 71 Mrad for 24 GeV protons
    - ◆ above estimates include 50% safety margin

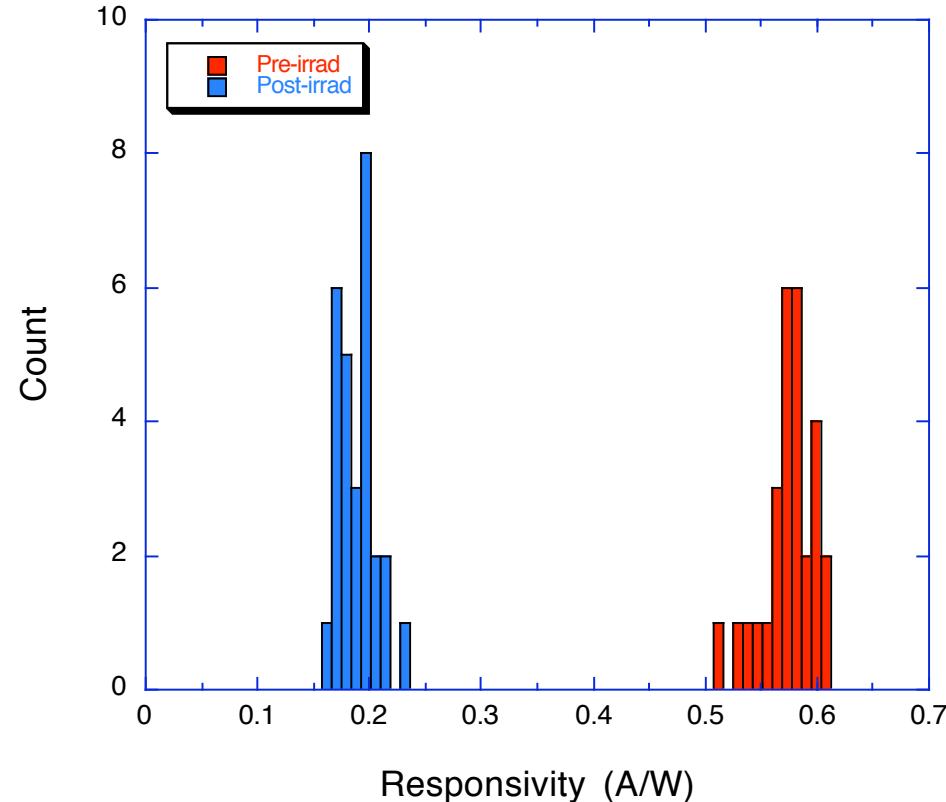


# Requirements for PIN/VCSEL

- PIN:
  - ◆ What is responsivity after irradiation?
  - ◆ What is rise/fall time after irradiation?
- VCSEL:
  - ◆ driver chip most likely be fabricated with 0.13  $\mu\text{m}$  process
    - nominal operating voltage is 1.2 V
    - thick oxide option can operate at 2.5 V
    - ⇒ VCSELs must need < 2.3 V to produce 10 mA or more
  - ◆ What is rise/fall time after irradiation?
  - ◆ What is optical power after irradiation?
  - ◆ What current is needed for annealing?



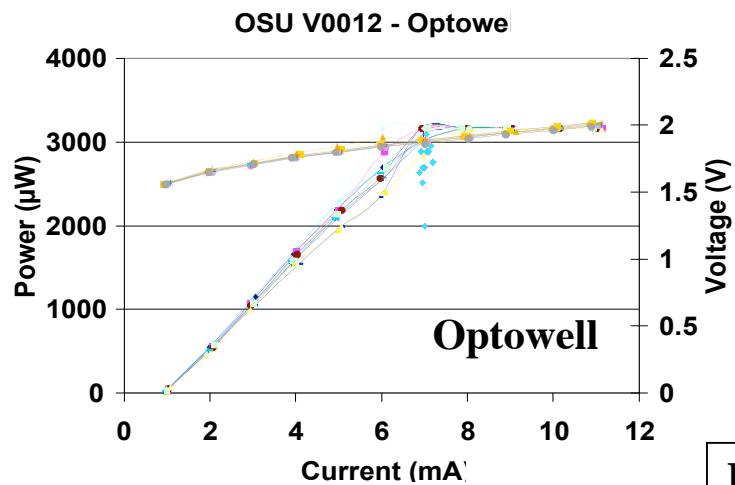
# PIN Responsivity



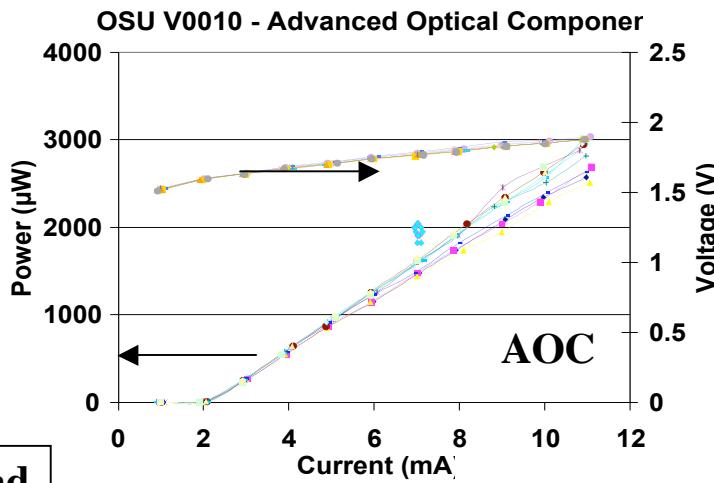
- responsivity decreases by 65% after SLHC dosage



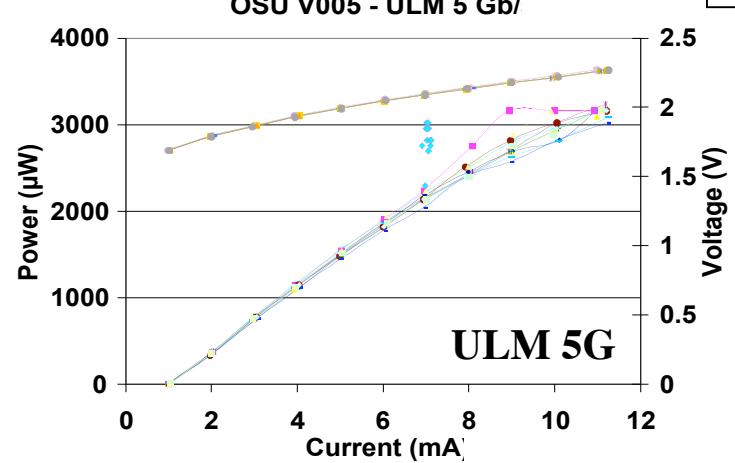
# VCSEL LIV Characteristics



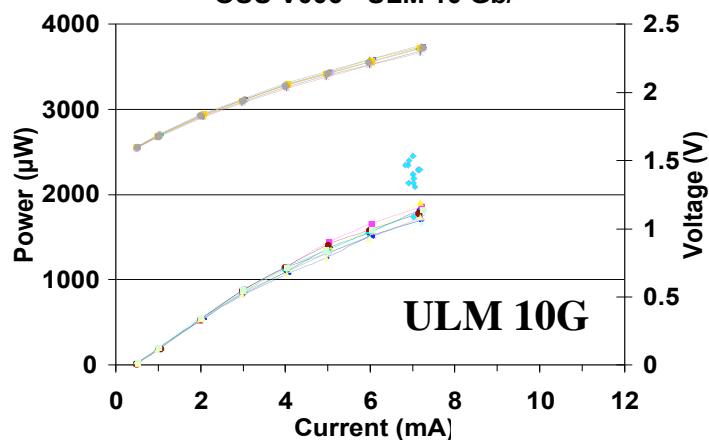
Pre-irrad



AOC



ULM 5G

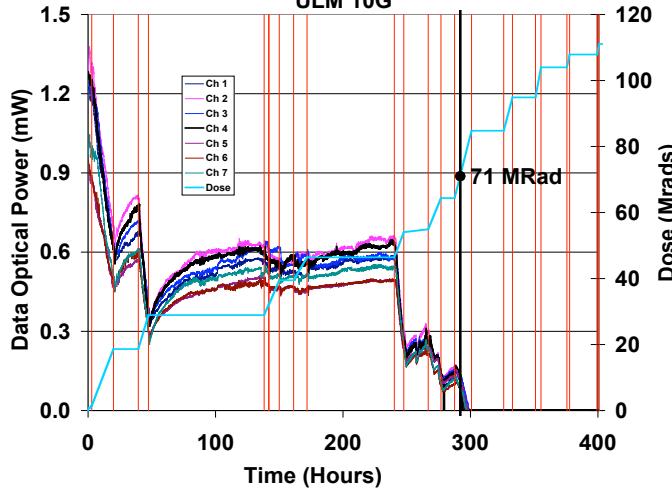
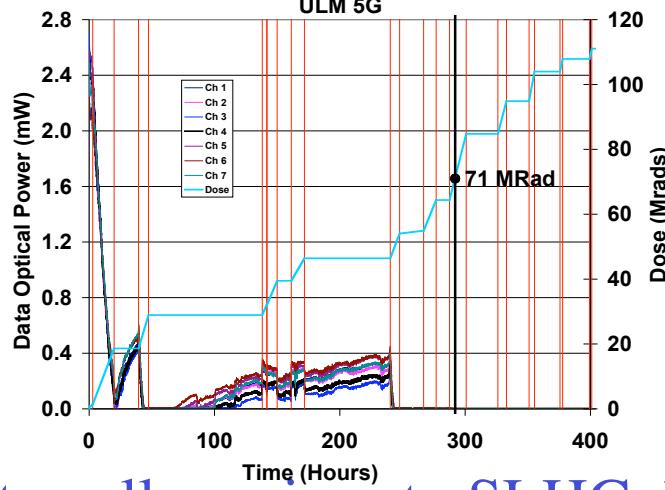
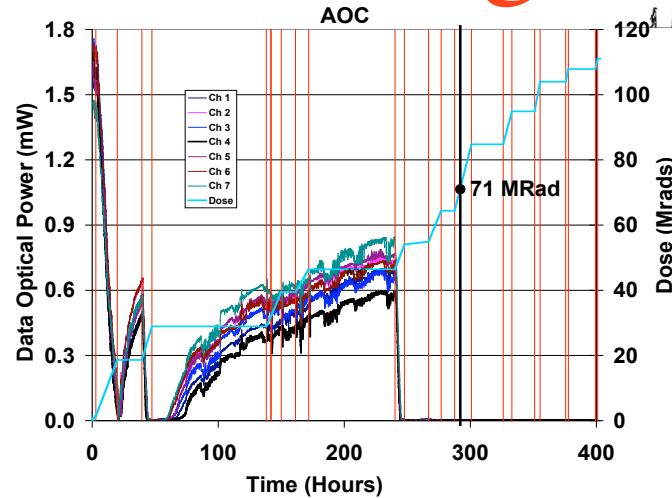
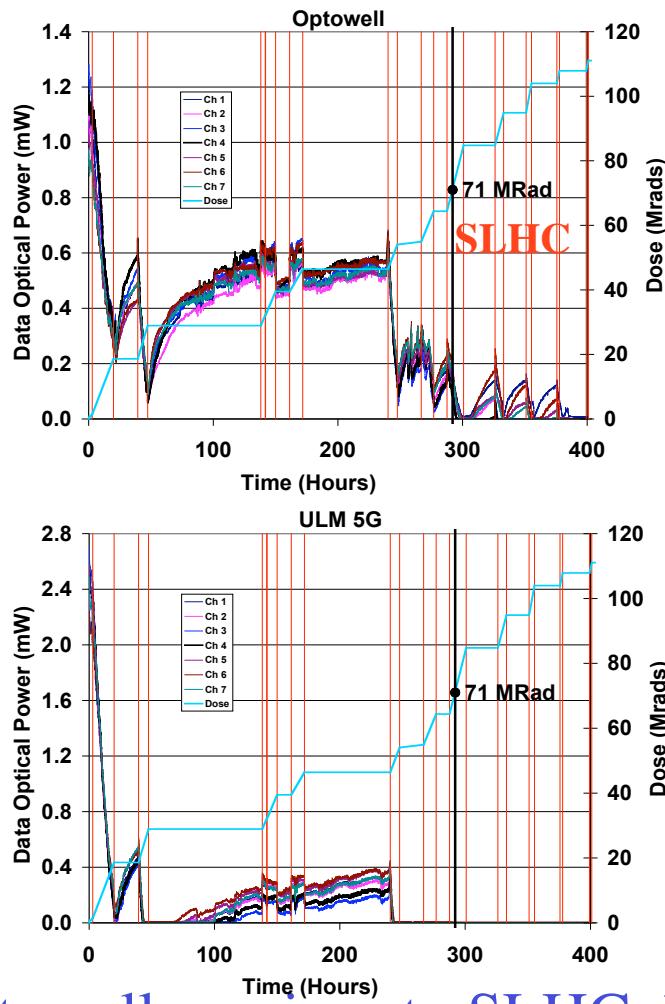


ULM 10G

- ✖ ULM requires higher voltage to operate
- all arrays have very good optical power



# VCSEL Power vs Dosage



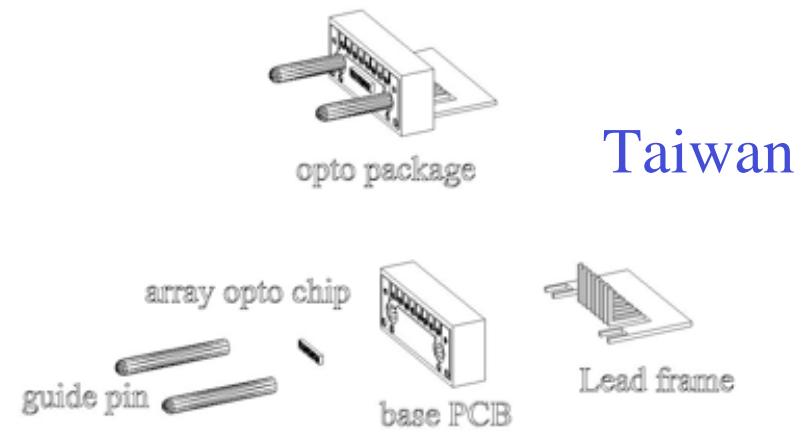
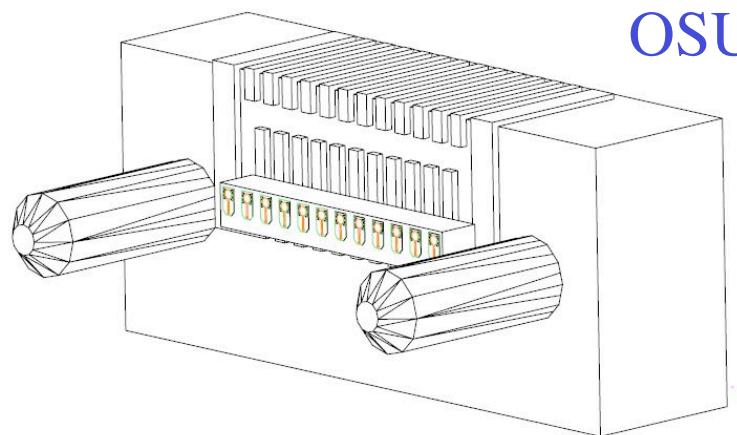
- Optowell survives to SLHC dosage
- more VCSELs might survive with more annealing during irradiation



# Opto-Pack Development



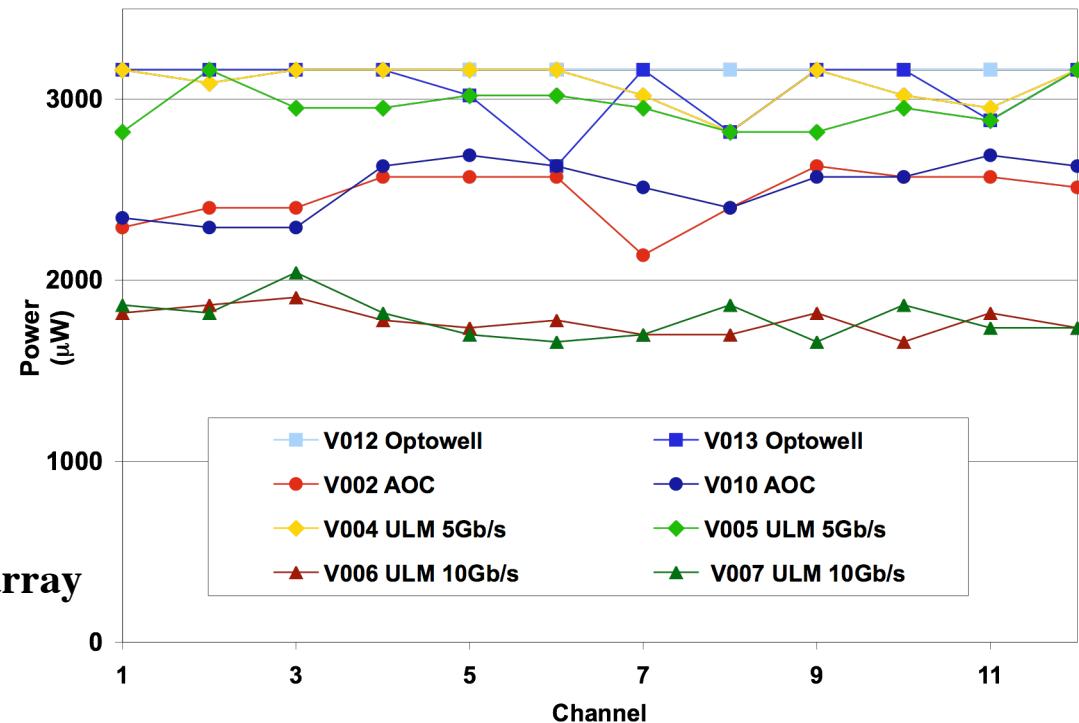
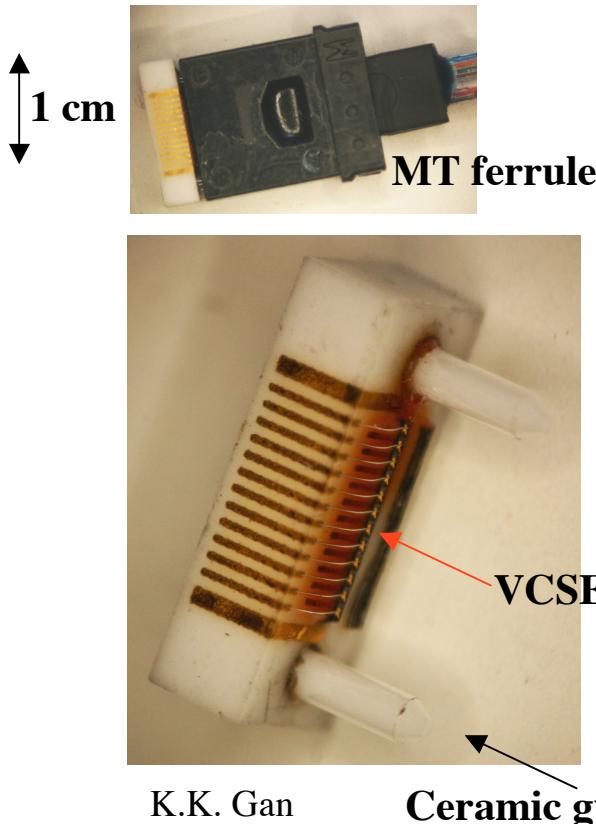
- current pixel detector uses Taiwan optical packages
  - ⌚ VCSEL mounted on PCB with poor heat conduction
  - ⌚ micro soldering of 250  $\mu\text{m}$  leads is difficult
- Ohio State develops new opto-pack for SLHC
  - uses BeO base with 3D traces for efficient heat removal
  - wire bond to driver/receiver chip





# Results on Opto-Packs

- 30 VCSEL/PIN opto-packs have been fabricated
  - ◆ all VCSEL opto-packs have good coupled power  
⇒ principle of new opto-pack has been demonstrated





# Summary

- micro twisted-pair cable of current ATLAS pixel detector can be used for transmission up to 1 Gb/s
- fusion spliced SIMM/GRIN fiber can transmit up to 2 Gb/s
- PIN responsivity decreases by 65% after SLHC dosage
- Optowell VCSEL survives SLHC dosage
  - ⇒ current opto-link architecture satisfies SLHC requirements
- compact MT-style opto-pack based on BeO has been developed