



# Status of On-Detector Opto-Links

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February 18, 2011



# Outline

- Plan for VCSEL optical package
- Plan for PIN optical package
- Status of opto-board design
- Summary



# Implications of New SQP Project

- New SQP Project pushes the opto-link schedule forward:
  - ◆ FDR for VCSEL/PIN opto-pack and opto-board ~ April 2011?
  - ◆ PRR ~ September 2011?
  - ◆ accelerated IBL schedule forces merging of nSQP and IBL opto-links schedule
  - ◆ humidity is current favorite theory for the TX VCSEL problem



# Plan for VCSEL/PIN Opto-packs

- Original plan: use OSU opto-packs with AOC arrays
  - ◆ irradiate 20 VCSEL (10 Gb/s) and 20 PIN (5 Gb/s) opto-packs and then perform long term lifetime measurement
    - packages are of final design and arrays covered with epoxy
    - PIN: awaiting return of 20 irradiated packs for measurement
    - VCSEL: irradiated 12 packs due to shipping mistake by vendor
      - awaiting return of irradiated packs for measurement
- Current plan:
  - ◆ package 20 VCSEL (5 Gb/s) arrays from AOC and ULM for long term lifetime measurement
    - irradiate packages during summer?
  - ◆ more stressful test: 85% humidity/85°C
  - ◆ investigate possible use of package by iFlame

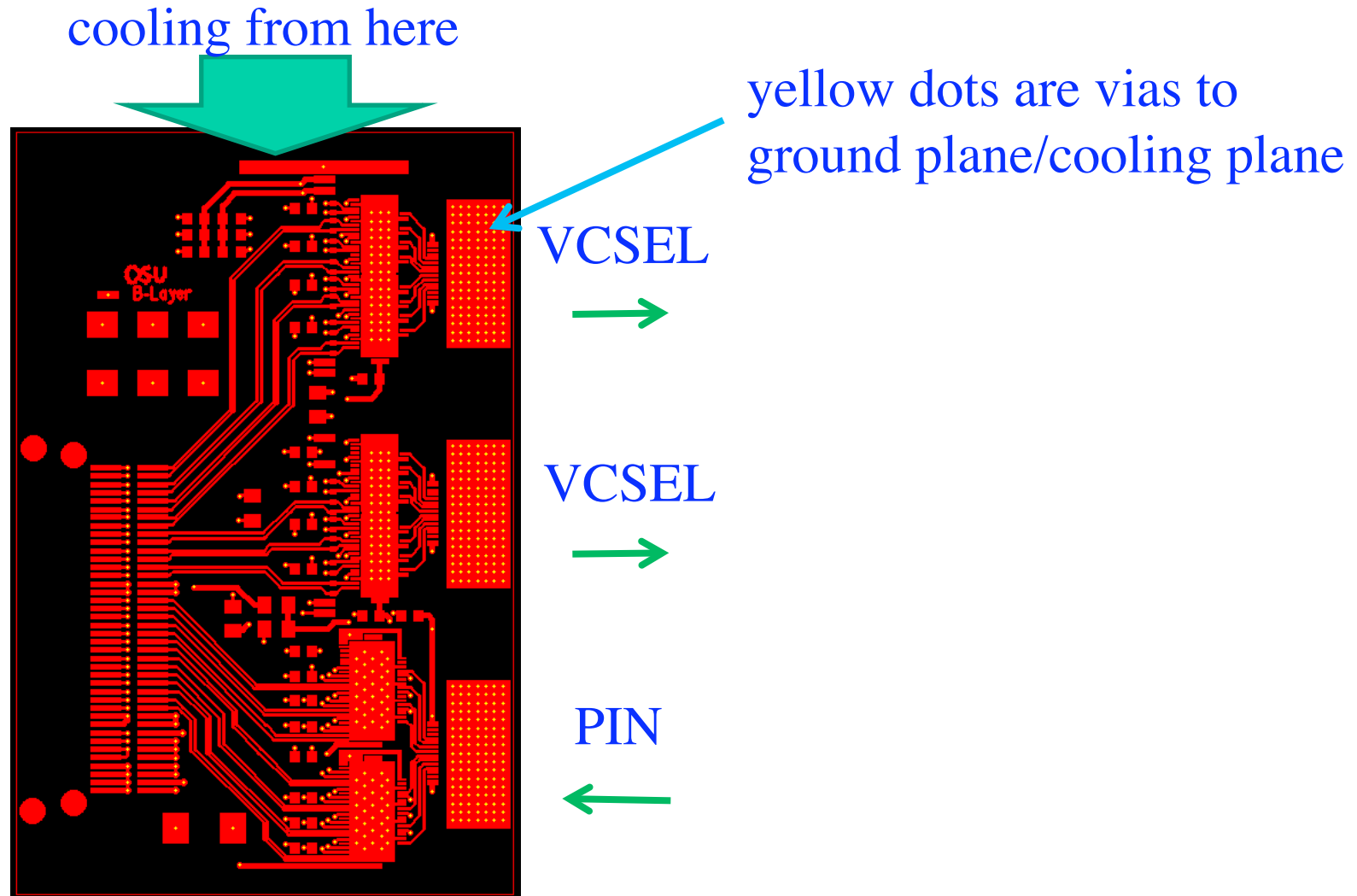


# Opto-Board Design Status

- finished design of nSQP B-layer opto-board
  - ◆ IBL opto-board will be very similar
- substrate material for heat removal:
  - ◆ BeO:
    - extensive experience with installed opto-links of pixel detector
    - expensive
  - ◆ copper backed PCB:
    - uses heat conducting dielectric layer (Thermasil) to bond PCB ground plane to copper plate for heat removal
    - Thermasil layer is electrically insulating to keep opto-board ground separate from opto-box cooling rail
    - radiation tolerance of Thermasil?
    - layout done in PCB for faster turn-around
    - switching to BeO design rules not difficult



# B-Layer Layout



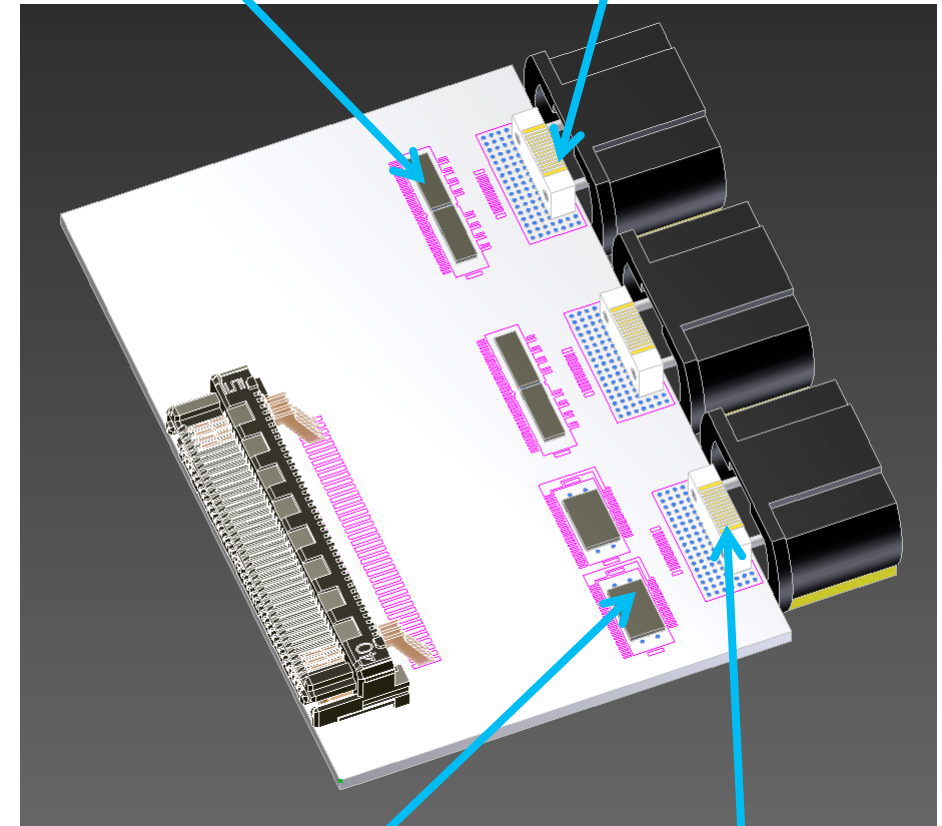
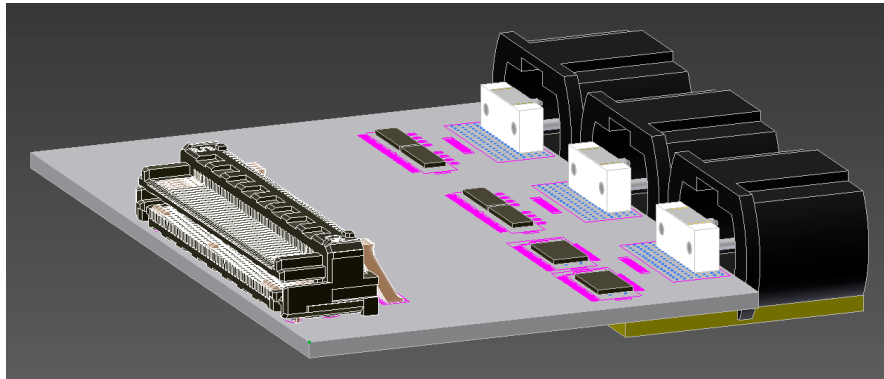
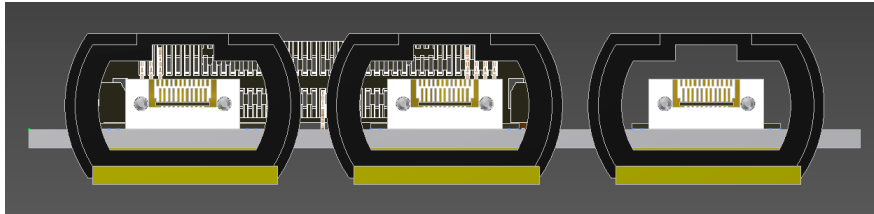
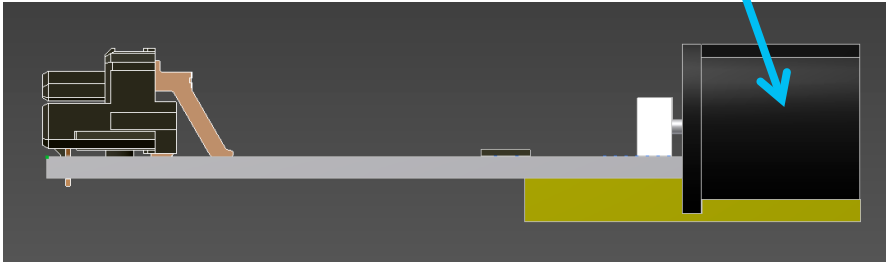


# 3D View of B-Layer Opto-Board

MPO connector

VDC

VCSEL opto-pack

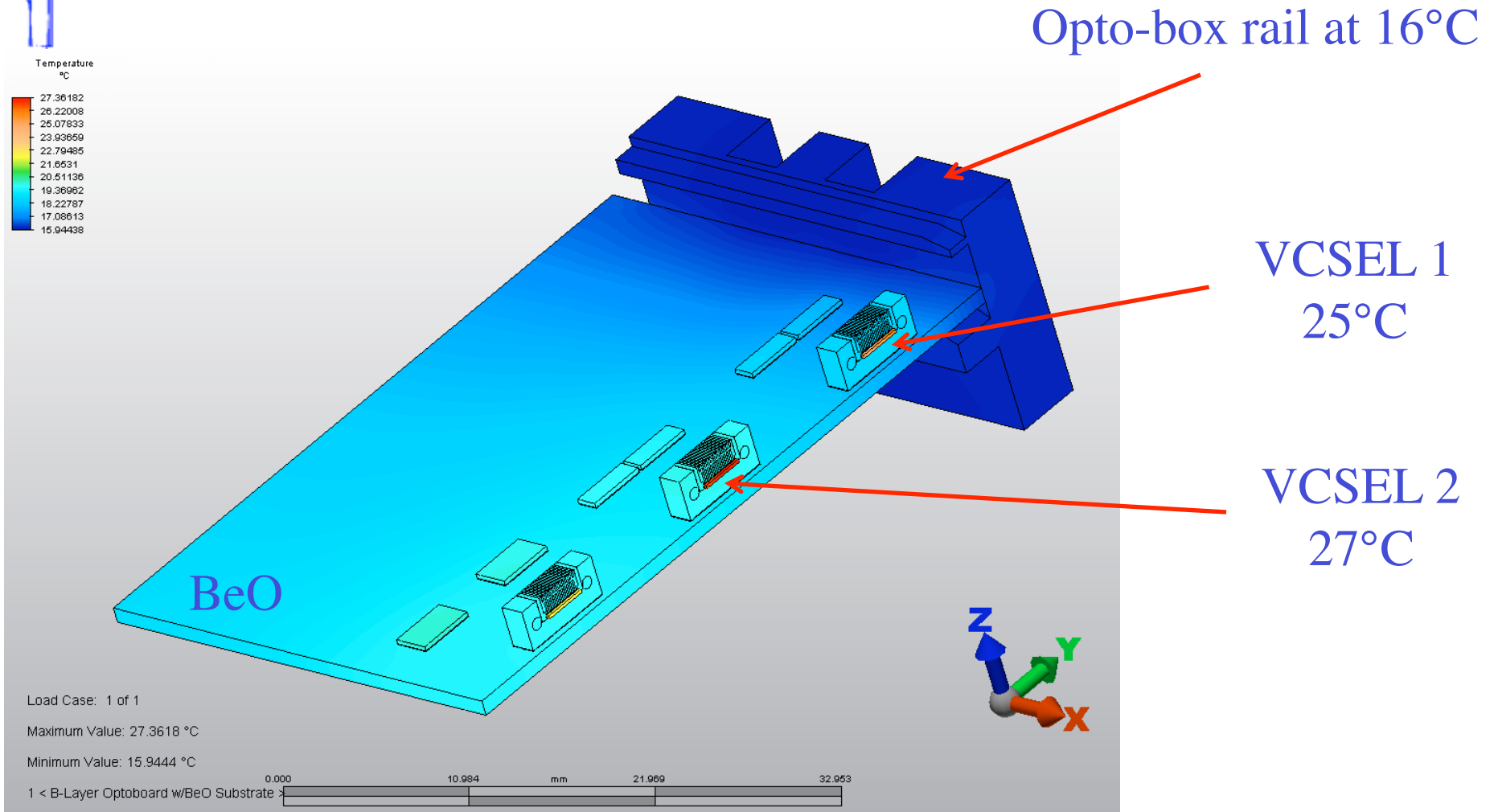
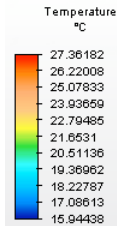


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PIN opto-pack



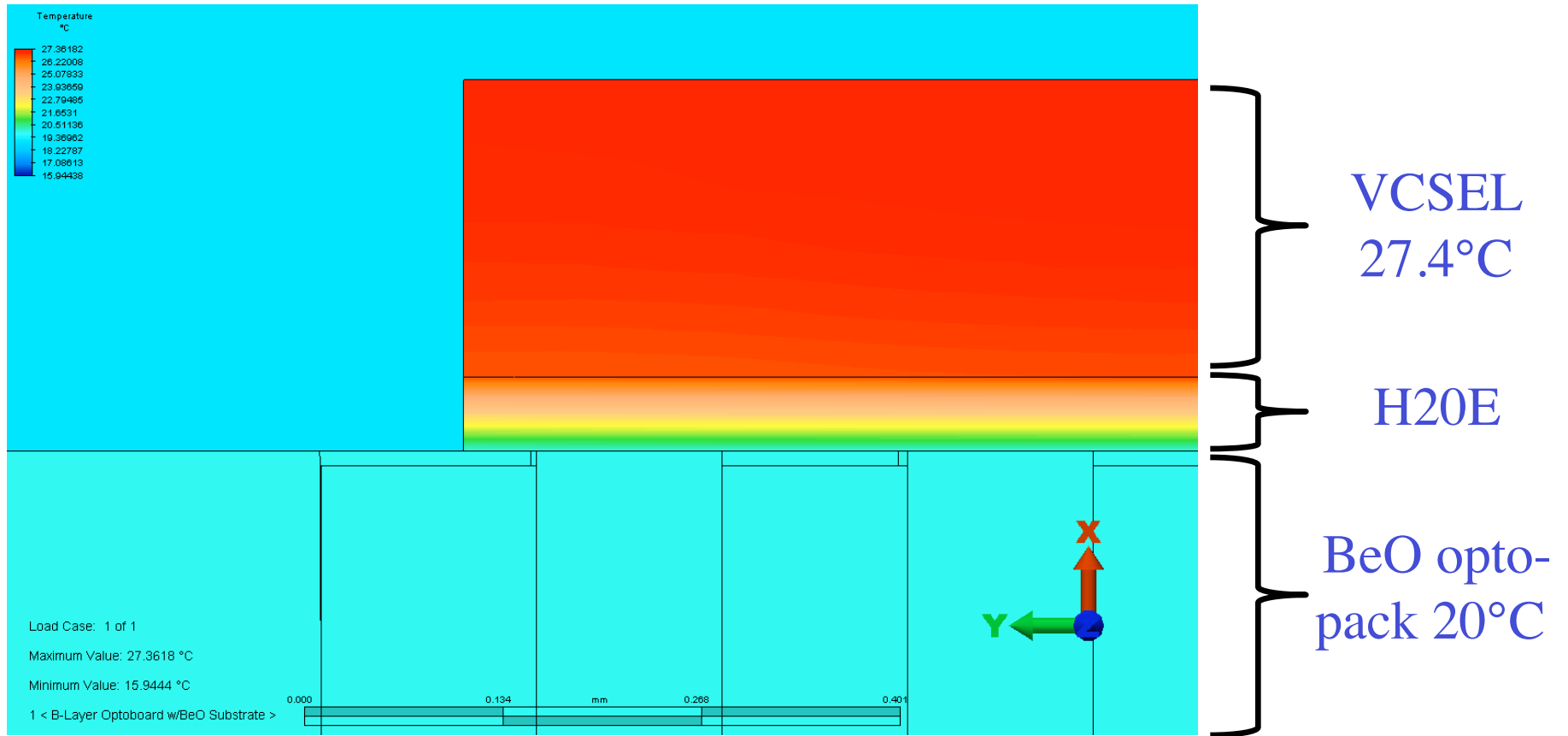
# Thermal Simulation



- VCSELs at reasonable temperatures



# Heat Transfer across Epoxy

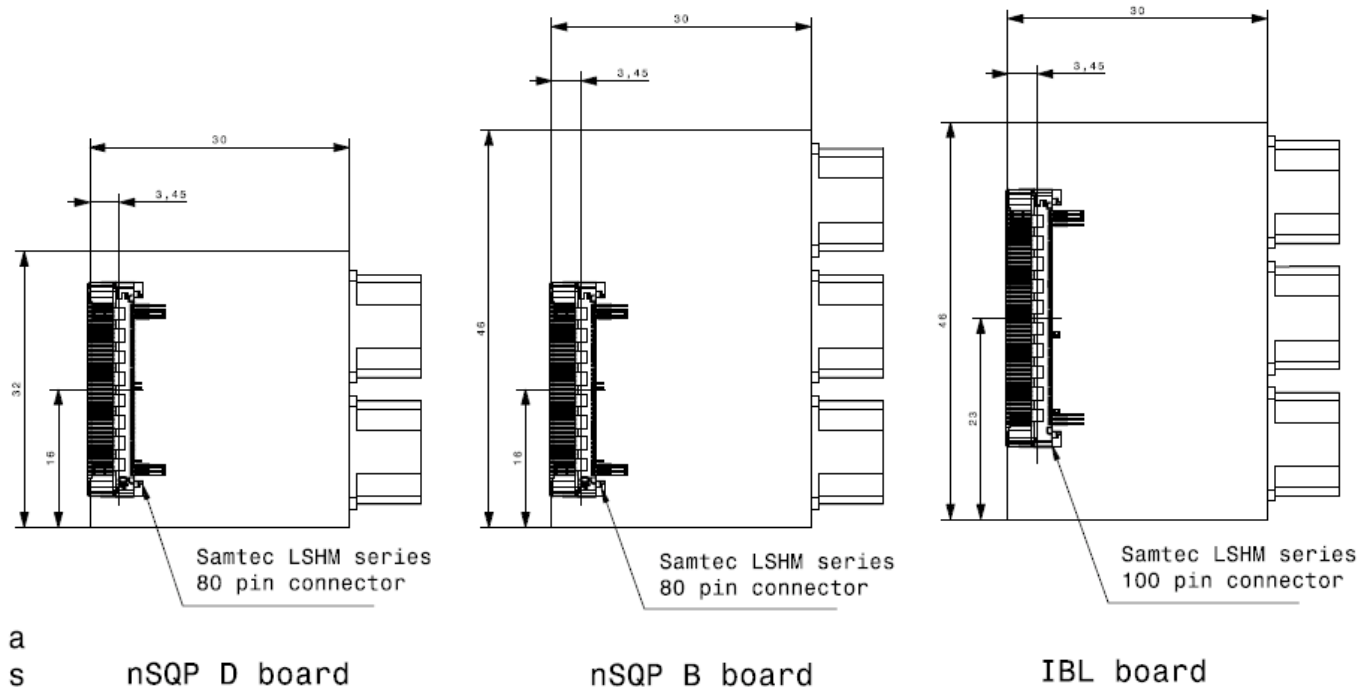


- epoxy limit heat flow but currently there is not a better option



# nSQP vs IBL Connector

- nSQP opto-boards have 7 links:
  - ◆ use 80 pin connector just like current pixel opto-board
- IBL opto-boards have 8 links:
  - ◆ use 100 pin connector



ATL-IP-ED-0237 v.1 (Eric Richards)



# Summary

- new SQP project advances IBL opto-links schedule significantly
  - ◆ accelerated IBL schedule forces merging of nSQP and IBL opto-links schedule
- more stressful lifetime test planed for VCSEL/PIN opto-packs
- B-layer opto-board design completed