



#### Results on Opto-Link R&D

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#### Outline



- Radiation hardness of PIN arrays
- Radiation hardness of VCSEL arrays
- Study of opto-chips
- Summary

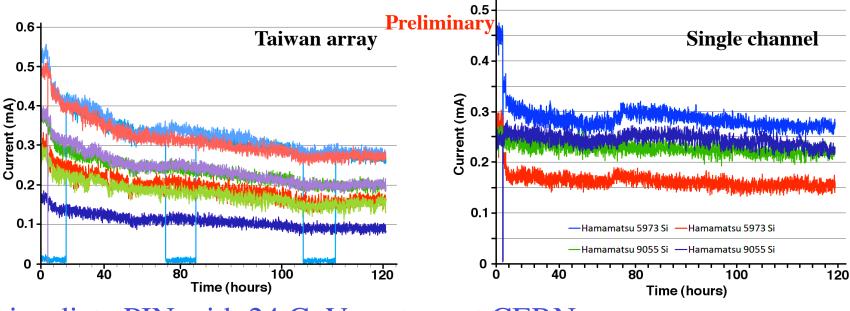


#### Opto-Link at SLHC



- ATLAS is a detector studying pp collisions of 14 TeV at CERN
  - silicon detectors use opto-links for data transmission
  - pixel detector is innermost tracker
  - new barrel layer with smaller radius planned in 2013
  - detectors upgrade planned for Super-LHC in 2016
  - ⇒ study radiation-hardness of VCSEL and PIN arrays and opto-chips for the opto-link upgrades



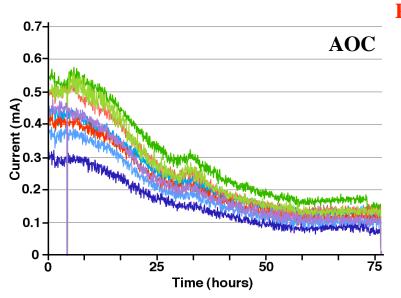


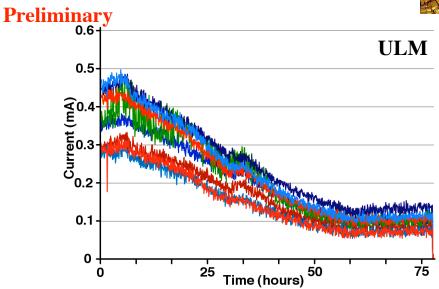
- irradiate PIN with 24 GeV protons at CERN
  - SLHC dosage:  $2.6 \times 10^{15} \text{ p/cm}^2 (1.5 \times 10^{15} \text{ 1-MeV n}_{eq}/\text{cm}^2)$
  - ◆ 2007 irradiation with 60% higher dosage:
    - Taiwan array responsivity (A/W): decrease by a factor of 3
  - ◆ 2008 irradiation with SLHC dosage:
    - Taiwan array responsivity: decrease by a factor of 2
    - Hamamatsu device responsivity: decrease somewhat less



## Radiation-Hardness of GaAs PIN



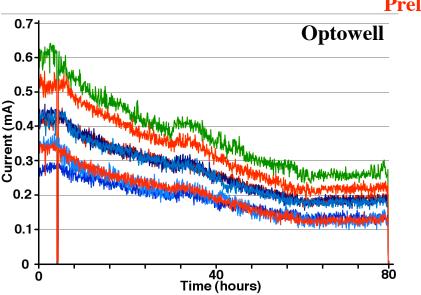


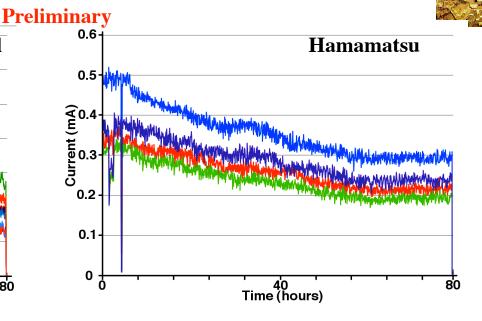


- irradiate PIN with 24 GeV protons at CERN
  - SLHC dosage:  $2.6 \times 10^{15} \text{ p/cm}^2 (8.2 \times 10^{15} \text{ 1-MeV n}_{eq}/\text{cm}^2)$
  - ◆ 2007 irradiation with 60% higher dosage:
    - responsivity: decrease by a factor of 10
  - ◆ 2008 irradiation with SLHC dosage:
    - responsivity: decrease by a factor of 2-4



#### Radiation-Hardness of GaAs PIN





- 2007 irradiation with 60% higher dosage:
  - Optowell responsivity: decrease by a factor of 10
- 2008 irradiation with SLHC dosage:
  - ◆ Optowell responsivity: decrease by a factor of ~2
  - ♦ Hamamatsu responsivity: decrease by a factor of ~1.6



## Radiation-Hardness of PIN

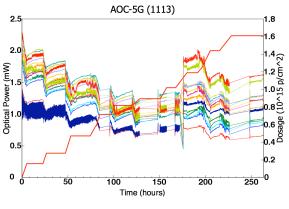


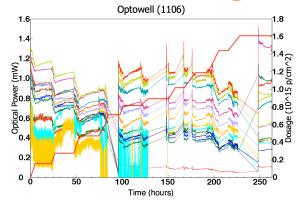
	Gb/s	Responsivity (A/W)	
GaAs		Pre	Post
ULM	4.25	0.50	0.13
AOC	2.5	0.60	0.19
Optowell	3.125	0.60	0.25
Hamamatsu G8921	2.5	0.50	0.32
Si			
Taiwan	1.0	0.55	0.33
Hamamatsu S5973	1.0	0.47	0.37
Hamamatsu S9055	1.5/2.0	0.25	0.21

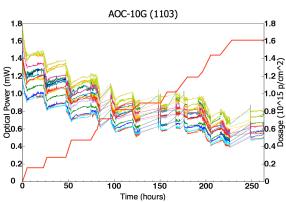


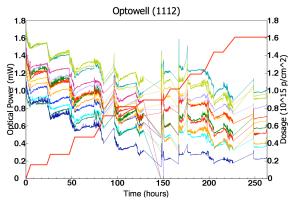
## VCSEL Power vs Dosage











- 2007 irradiation with 60% higher dosage:
  - close to zero power on some channels
- 2008 irradiation with SLHC dosage:
  - ◆ AOC(5 & 10 G) have good power



## Opto-Chips

 $0.13 \mu m$ 

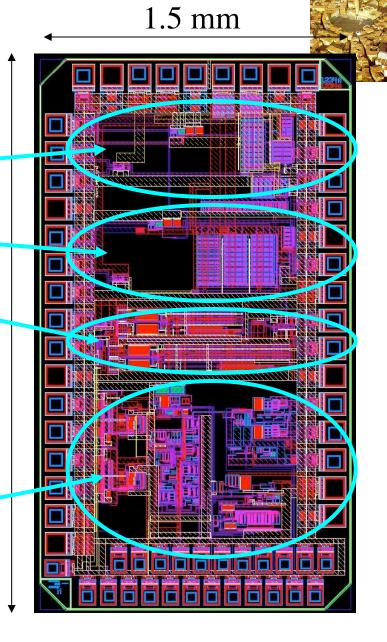
640 Mb/s VCSEL Driver

3.2 Gb/s VCSEL Driver

640 MHz clock multipliers (4 x 160 and 16 x 40 MHz)

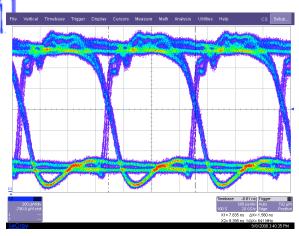
2.6 mm

PIN receiver/decoder (40, 160, 320 MHz)



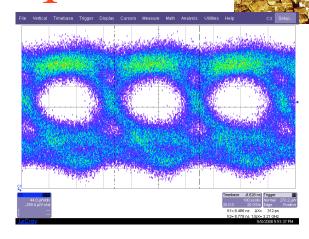
K.K. Gan Siena08

# VCSEL Driver Chip



File Vertical Timebase Trigger Display Cursors Measure Math Analysis Utilities Help C3 Setup.

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Slow VDC 640 Mb/s

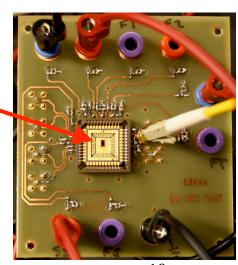
Fast VDC 1 Gb/s

Fast VDC 3.2 Gb/s

PLCC package.

- both chips are working in preliminary study
- LVDS receiver working at high speed
- need detailed study without package
   K.K. Gan

  Siena08

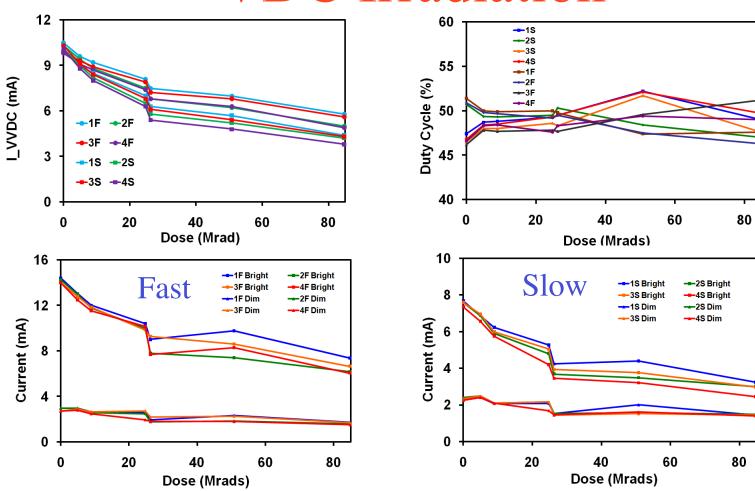


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#### **VDC** Irradiation





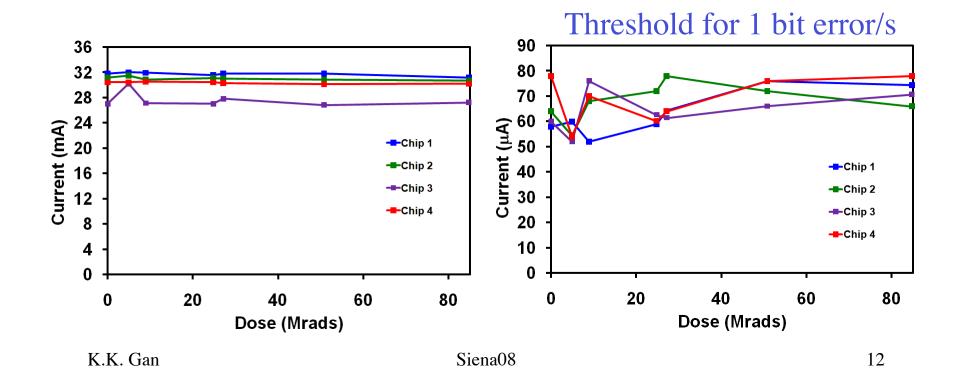
- drive current decreases with radiation for constant ISET
- need detailed study after cool down



### Receiver/Decoder Chip



- Properly decode 40, 80, and 160 Mb/s signals but not 320 Mb/s
  - ◆ LVDS-like output has proper amplitude and baseline
  - ◆ small clock jitter (e.g. < 50 ps @ 160 MHz)
  - no significant degradation after irradiation

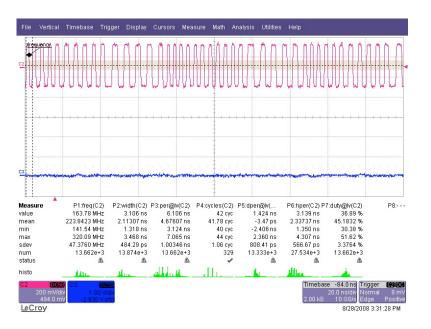


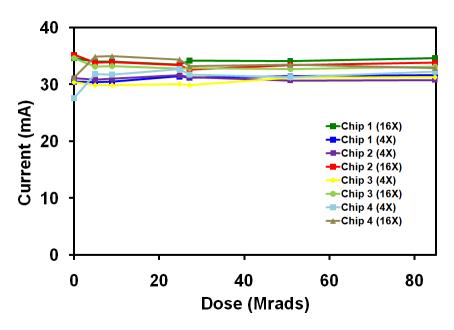


### Clock Multiplier



- Both 4 x and 16 x clock multipliers work
  - clock jitter < 8 ps (0.5%)
  - two of the four chips lost lock during irradiation
    - need power cycling to resume operation at 640 MHz
  - no change in current consumption











- Good PIN candidates identified for SLHC opto-link
- Good VCSEL candidates identified for SLHC opto-link
- First 0.13 μm submission mostly successful
  - full characterization of pre/post irradiation in progress
  - aim for next iteration in winter 2009