July 1997

DS90CR281/DS90CR282 28-Bit Channel Link

### DS90CR281/DS90CR282 28-Bit Channel Link

### **General Description**

The DS90CR281 transmitter converts 28 bits of CMOS/TTL data into four LVDS (Low Voltage Differential Signaling) data streams. A phase-locked transmit clock is transmitted in parallel with the data streams over a fifth LVDS link. Every cycle of the transmit clock 28 bits of input data are sampled and transmitted. The DS90CR282 receiver converts the LVDS data streams back into 28 bits of CMOS/TTL data. At a transmit clock frequency of 40 MHz, 28 bits of TTL data are transmitted at a rate of 280 Mbps per LVDS data channel. Using a 40 MHz clock, the data throughput is 1.12 Gbit/s (140 Mbytes/s).

The multiplexing of the data lines provides a substantial cable reduction. Long distance parallel single-ended buses typically require a ground wire per active signal (and have very limited noise rejection capability). Thus, for a 28-bit wide data bus and one clock, up to 58 conductors are required. With the Channel Link chipset as few as 11 conductors (4 data pairs, 1 clock pair and a minimum of one

ground) are needed. This provides a 80% reduction in required cable width, which provides a system cost savings, reduces connector physical size and cost, and reduces shielding requirements due to the cables' smaller form factor.

The 28 CMOS/TTL inputs can support a variety of signal combinations. For example, 7 4-bit nibbles or 3 9-bit (byte + parity) and 1 control.

#### **Features**

- Narrow bus reduces cable size and cost
- ±1V common mode range (ground shifting)
- 290 mV swing LVDS data transmission
- 1.12 Gbit/s data throughput
- Low swing differential current mode drivers reduce EMI

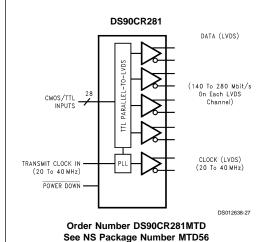
DS90CR282

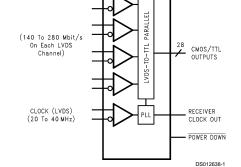
■ Rising edge data strobe

DATA (LVDS)

- Power down mode
- Offered in low profile 56-lead TSSOP package

### **Block Diagrams**





Order Number DS90CR282MTD See NS Package Number MTD56

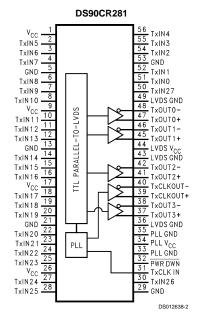
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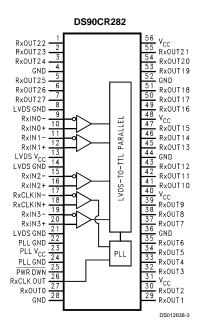
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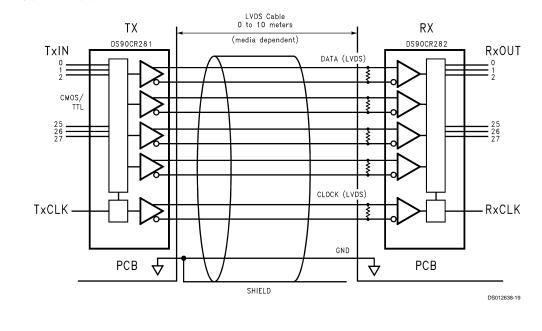
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### **Connection Diagrams**





### **Typical Application**



### **Absolute Maximum Ratings** (Note 1)

If Military/Aerospace specified devices are required, please contact the National Semiconductor Sales Office/Distributors for availability and specifications.

Duration continuous

Junction Temperature +150°C

Storage Temperature Range -65°C to +150°C Lead Temperature

(Soldering, 4 sec.)

Maximum Package Power Dissipation @ +25°C

MTD56(TSSOP) Package:

DS90CR281 1.63W DS90CR282 1.61W

Package Derating:

DS90CR281 12.5 mW/°C above +25°C DS90CR282 12.4 mW/°C above +25°C This device does not meet 2000V ESD rating (Note 4).

# Recommended Operating Conditions

	Min	Max	Units
Supply Voltage (V <sub>CC</sub> )	4.5	5.5	V
Operating Free Air Temperature (T <sub>A</sub> )	-10	+70	°C
Receiver Input Range	0	2.4	V
Supply Noise Voltage (V <sub>CC</sub> )		100	$mV_{P-P}$

### **Electrical Characteristics**

Over recommended operating supply and temperature ranges unless otherwise specified

+260°C

Symbol	Parameter	Conditions			Тур	Max	Units
CMOS/I	TTL DC SPECIFICATIONS			•		•	
V <sub>IH</sub>	High Level Input Voltage					V <sub>cc</sub>	V
V <sub>IL</sub>	Low Level Input Voltage			GND		0.8	V
V <sub>OH</sub>	High Level Output Voltage	I <sub>OH</sub> = -0.4 mA	<sub>OH</sub> = -0.4 mA		4.9		V
V <sub>OL</sub>	Low Level Output Voltage	I <sub>OL</sub> = 2 mA			0.1	0.3	V
V <sub>CL</sub>	Input Clamp Voltage	I <sub>CL</sub> = -18 mA			-0.79	-1.5	V
I <sub>IN</sub>	Input Current	V <sub>IN</sub> = V <sub>CC</sub> , GND, 2.5V or 0.4V			±5.1	±10	μA
Ios	Output Short Circuit Current	V <sub>OUT</sub> = 0V				-120	mA
LVDS D	RIVER DC SPECIFICATIONS			•		•	
V <sub>OD</sub>	Differential Output Voltage $R_1 = 100\Omega$				290	450	mV
$\Delta V_{OD}$	Change in V <sub>OD</sub> between					35	mV
	Complementary Output States						
V <sub>CM</sub>	Common Mode Voltage			1.1	1.25	1.375	V
$\Delta V_{CM}$	Change in V <sub>CM</sub> between					35	mV
	Complementary Output States						
I <sub>os</sub>	Output Short Circuit Current	$V_{OUT} = OV, R_L = 100\Omega$			-2.9	-5	mA
I <sub>oz</sub>	Output TRI-STATE® Current	Power Down = 0V, V <sub>OUT</sub> = 0V or V <sub>CC</sub>			±1	±10	μA
LVDS R	ECEIVER DC SPECIFICATIONS			•			
V <sub>TH</sub>	Differential Input High	V <sub>CM</sub> = +1.2V				+100	mV
	Threshold						
$V_{TL}$	Differential Input Low Threshold			-100			mV
I <sub>IN</sub>	Input Current	$V_{IN} = +2.4V$	$V_{CC} = 5.5V$		< ±1	±10	μA
		$V_{IN} = 0V$			< ±1	±10	μA
TRANSI	MITTER SUPPLY CURRENT		•			•	
I <sub>CCTW</sub>	Transmitter Supply Current,	$R_L = 100\Omega$ , $C_L = 5 pF$ , $f = 32.5 MHz$			34	51	mA
	Worst Case	Worst Case Pattern (Figures 1, 2) f = 37.5 MHz			36	53	mA
I <sub>CCTZ</sub>	Transmitter Supply Current,	Power Down = Low			1	25	μA
	Power Down						

### **Electrical Characteristics** (Continued)

Over recommended operating supply and temperature ranges unless otherwise specified

Symbol	Parameter	Conditions			Тур	Max	Units
RECEIVER SUPPLY CURRENT							
I <sub>CCRW</sub>	Receiver Supply Current,	C <sub>L</sub> = 8 pF,	f = 32.5 MHz		55	75	mA
	Worst Case	Worst Case Pattern (Figures 1, 3)	f = 37.5 MHz		60	80	mA
I <sub>CCRZ</sub>	Receiver Supply Current,	Power Down = Low			1	10	μA
	Power Down						

Note 1: "Absolute Maximum Ratings" are those values beyond which the safety of the device cannot be guaranteed. They are not meant to imply that the device should be operated at these limits. The tables of "Electrical Characteristics" specify conditions for device operation.

Note 2: Typical values are given for  $V_{CC}$  = 5.0V and  $T_A$  = +25°C.

Note 3: Current into device pins is defined as positive. Current out of device pins is defined as negative. Voltages are referenced to ground unless otherwise specified (except  $V_{OD}$  and  $\Delta V_{OD}$ ).

Note 4: ESD Rating: HBM (1.5 k $\Omega$ , 100 pF)

PLL V  $_{CC} \ge 1000V$ All other pins  $\geq 2000V$ EIAJ (0 $\Omega$ , 200 pF)  $\geq$  150V

### **Transmitter Switching Characteristics**

Over recommended operating supply and temperature ranges unless otherwise specified

Symbol	Parameter		Min	Тур	Max	Units
LLHT	LVDS Low-to-High Transition Time (Figure 2)		0.75	1.5	ns	
LHLT	LVDS High-to-Low Transition Time (Figure 2)			0.75	1.5	ns
TCIT	TxCLK IN Transition Time (Figure 4)				8	ns
TCCS	TxOUT Channel-to-Channel Skew (Note 5) (Figure 5)	annel-to-Channel Skew (Note 5) (Figure 5)			350	ps
TPPos0	Transmitter Output Pulse Position for Bit 0 (Figure 16)	smitter Output Pulse Position for Bit 0 ( <i>Figure 16</i> ) f = 20 MHz		150	350	ps
TPPos1	Transmitter Output Pulse Position for Bit 1		6.3	7.2	7.5	ns
TPPos2	Transmitter Output Pulse Position for Bit 2		12.8	13.6	14.6	ns
TPPos3	Transmitter Output Pulse Position for Bit 3		20	20.8	21.5	ns
TPPos4	Transmitter Output Pulse Position for Bit 4		27.2	28	28.5	ns
TPPos5	Transmitter Output Pulse Position for Bit 5		34.5	35.2	35.6	ns
TPPos6	Transmitter Output Pulse Position for Bit 6		42.2	42.6	42.9	ns
TPPos0	Transmitter Output Pulse Position for Bit 0 (Figure 16)	f = 40 MHz	-100	100	300	ps
TPPos1	Transmitter Output Pulse Position for Bit 1		2.9	3.3	3.9	ns
TPPos2	Transmitter Output Pulse Position for Bit 2		6.1	6.6	7.1	ns
TPPos3	Transmitter Output Pulse Position for Bit 3		9.7	10.2	10.7	ns
TPPos4	Transmitter Output Pulse Position for Bit 4		13	13.5	14.1	ns
TPPos5	ransmitter Output Pulse Position for Bit 5		17	17.4	17.8	ns
TPPos6	Transmitter Output Pulse Position for Bit 6		20.3	20.8	21.4	ns
TCIP	TxCLK IN Period (Figure 6)		25	Т	50	ns
TCIH	TxCLK IN High Time (Figure 6)		0.35T	0.5T	0.65T	ns
TCIL	TxCLK IN Low Time (Figure 6)		0.35T	0.5T	0.65T	ns
TSTC	TxIN Setup to TxCLK IN (Figure 6)	f = 20 MHz	14			ns
		f = 40 MHz	8			ns
THTC	TxIN Hold to TxCLK IN (Figure 6)		2.5	2		ns
TCCD	TxCLK IN to TxCLK OUT Delay @ 25°C,		5		9.7	ns
	V <sub>CC</sub> = 5.0V ( <i>Figure 8</i> )					
TPLLS	Transmitter Phase Lock Loop Set (Figure 10)				10	ms
TPDD	Transmitter Powerdown Delay (Figure 14)				100	ns
				•	•	

Note 5: This limit based on bench characterization.

### **Receiver Switching Characteristics**

Over recommended operating supply and temperature ranges unless otherwise specified

Symbol	Parameter		Min	Тур	Max	Units
CLHT	CMOS/TTL Low-to-High Transition Time (Figure 3)			3.5	6.5	ns
CHLT	CMOS/TTL High-to-Low Transition Time (Figure 3)			2.7	6.5	ns
RCOP	RxCLK OUT Period (Figure 7)		25	Т	50	ns
RSKM	Receiver Skew Margin (Note 6)					
	V <sub>CC</sub> = 5V, T <sub>A</sub> = 25°C ( <i>Figure 17</i> )	f = 20 MHz	1.1			ns
		f = 40 MHz	700			ps
RCOH	RxCLK OUT High Time (Figure 7)					
		f = 20 MHz		19		ns
		f = 40 MHz		6		ns
RCOL	RxCLK OUT Low Time (Figure 7)					
		f = 20 MHz	21.5			ns
		f = 40 MHz	10.5			ns
RSRC	RxOUT Setup to RxCLK OUT (Figure 7)					
		f = 20 MHz	14			ns
		f = 40 MHz	4.5			ns
RHRC	RxOUT Hold to RxCLK OUT (Figure 7)					
		f = 20 MHz	16			ns
		f = 40 MHz	6.5			ns
RCCD	RxCLK IN to RxCLK OUT Delay @ 25°C,	1	7.6	11.9		ns
	V <sub>CC</sub> = 5.0V ( <i>Figure 9</i> )					
RPLLS	Receiver Phase Lock Loop Set (Figure 11)				10	ms
RPDD	Receiver Powerdown Delay (Figure 15)				1	μs

Note 6: Receiver Skew Margin is defined as the valid data sampling region at the receiver inputs. This margin takes into account for transmitter output skew (TCCS) and the setup and hold time (internal data sampling window), allowing LVDS cable skew dependent on the type/length and source clock (TxCLK IN) jitter.

RSKM ≥ cable skew (type, length) + source clock jitter (cycle to cycle).

### **AC Timing Diagrams**

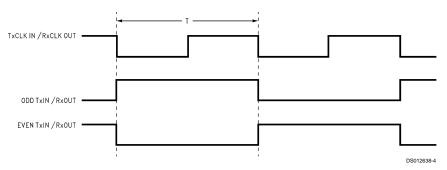


FIGURE 1. "WORST CASE" Test Pattern

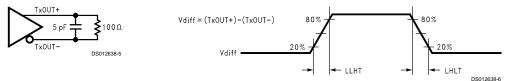


FIGURE 2. DS90CR281 (Transmitter) LVDS Output Load and Transition Timing

# AC Timing Diagrams (Continued)

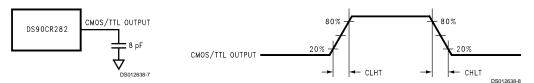


FIGURE 3. DS90CR282 (Receiver) CMOS/TTL Output Load and Transition Timing

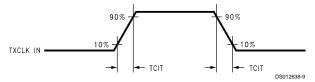
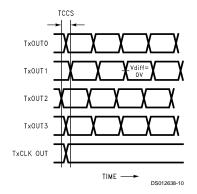


FIGURE 4. DS90CR281 (Transmitter) Input Clock Transition Time



TCCS measured between earliest and latest initial LVDS edges.Measurements at V<sub>diff</sub> = 0V

TxCLK OUT Differential Low $\rightarrow$ High Edge

FIGURE 5. DS90CR281 (Transmitter) Channel-to-Channel Skew and Pulse Width

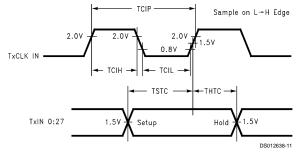


FIGURE 6. DS90CR281 (Transmitter) Setup/Hold and High/Low Times

### AC Timing Diagrams (Continued)

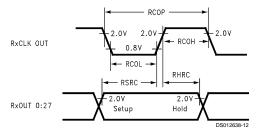


FIGURE 7. (Receiver) DS90CR282 Setup/Hold and High/Low Times

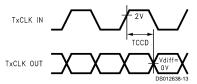


FIGURE 8. DS90CR281 (Transmitter) Clock In to Clock Out Delay

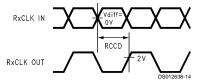


FIGURE 9. DS90CR282 (Receiver) Clock In to Clock Out Delay

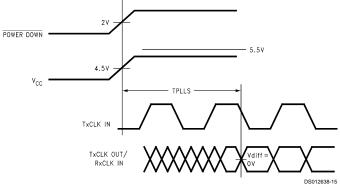


FIGURE 10. DS90CR281 (Transmitter) Phase Lock Loop Set Time

# AC Timing Diagrams (Continued)

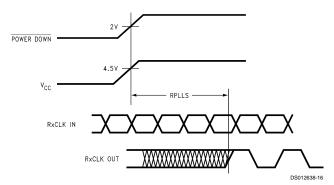


FIGURE 11. DS90CR282 (Receiver) Phase Lock Loop Set Time

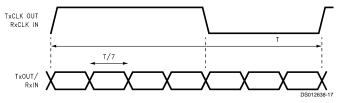


FIGURE 12. Seven Bits of LVDS in One Clock Cycle

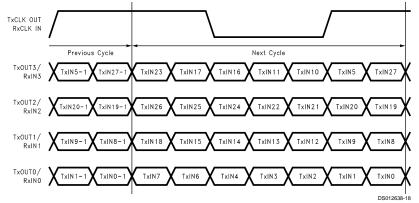


FIGURE 13. 28 Parallel TTL Data Inputs Mapped to LVDS Outputs (DS90CR281)

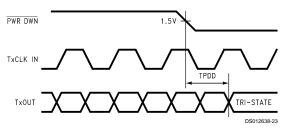
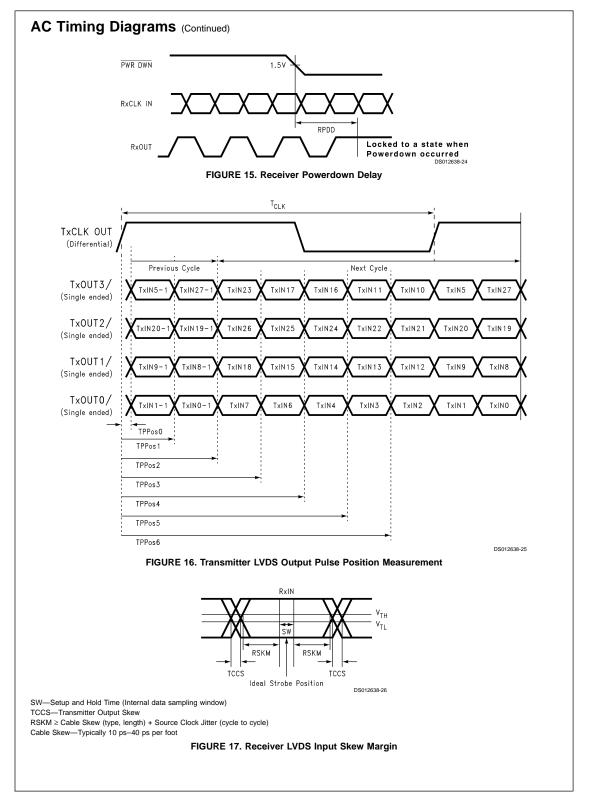


FIGURE 14. Transmitter Powerdown Delay



Pin Name	I/O	No.	Description			
TxIN	I	28	TTL Level inputs			
TxOUT+	0	4	Positive LVDS differential data output			
TxOUT-	0	4	Negative LVDS differential data output			
TxCLK IN	I	1	TTL level clock input. The rising edge acts as data strobe			
TxCLK OUT+	0	1	Positive LVDS differential clock output			
TxCLK OUT-	0	1	Negative LVDS differential clock output			
PWR DOWN	I	1	TTL level input. Assertion (low input) TRI-STATES the outputs, ensuring low current at power down			
V <sub>cc</sub>	ı	4	Power supply pins for TTL inputs			
GND	ı	5	Ground pins for TTL inputs			
PLL V <sub>CC</sub>	ı	1	Power supply pin for PLL			
PLL GND	I	2	Ground pins for PLL			
LVDS V <sub>CC</sub>	I	1	Power supply pin for LVDS outputs			
LVDS GND		3	Ground pins for LVDS outputs			

### DS90CR282 Pin Description—Channel Link Receiver (Rx)

Pin Name	I/O	No.	Description
RxIN+	I	4	Positive LVDS differential data inputs
RxIN-	ı	4	Negative LVDS differential data inputs
RxOUT	0	28	TTL level outputs
RxCLK IN+	I	1	Positive LVDS differential clock input
RxCLK IN-	ı	1	Negative LVDS differential clock input
RxCLK OUT	0	1	TTL level clock output. The rising edge acts as data strobe
PWR DOWN	ı	1	TTL level input. Assertion (low input) maintains the receiver outputs in the previous state
V <sub>cc</sub>	I	4	Power supply pins for TTL outputs
GND	I	5	Ground pins for TTL outputs
PLL V <sub>CC</sub>	ı	1	Power supply for PLL
PLL GND	ı	2	Ground pin for PLL
LVDS V <sub>CC</sub>	1	1	Power supply pin for LVDS inputs
LVDS GND	1	3	Ground pins for LVDS inputs

### **Applications Information**

The Channel Link devices are intended to be used in a wide variety of data transmission applications. Depending upon the application the interconnecting media may vary. For example, for lower data rate (clock rate) and shorter cable lengths (< 2m), the media electrical performance is less critical. For higher speed/long distance applications the media's performance becomes more critical. Certain cable constructions provide tighter skew (matched electrical length between the conductors and pairs). Twin-coax for example, has been demonstrated at distances as great as 10 meters and with the maximum data transfer of 1.12 Gbit/s. Additional applications information can be found in the following National Interface Application Notes:

AN-####	Topic
AN-1035	PCB Design Guidelines for LVDS and Link
	Devices
AN-806	Transmission Line Theory
AN-905	Transmission Line Calculations and
	Differential Impedance

AN-####	Topic
AN-916	Cable Information

**CABLES:** A cable interface between the transmitter and receiver needs to support the differential LVDS pairs. The 21-bit CHANNEL LINK chipset (DS90CR211/212) requires four pairs of signal wires and the 28-bit CHANNEL LINK chipset (DS90CR281/282) requires five pairs of signal wires. The ideal cable/connector interface would have a constant  $100\Omega$  differential impedance throughout the path. It is also recommended that cable skew remain below 350 ps ( $^{\omega}$  40 MHz clock rate) to maintain a sufficient data sampling window at the receiver.

In addition to the four or five cable pairs that carry data and clock, it is recommended to provide at least one additional conductor (or pair) which connects ground between the transmitter and receiver. This low impedance ground provides a common mode return path for the two devices. Some of the more commonly used cable types for point-to-point applications include flat ribbon, flex, twisted pair and Twin-Coax. All are available in a variety of configurations and options. Flat ribbon cable, flex and twisted pair generally per-

### **Applications Information** (Continued)

form well in short point-to-point applications while Twin-Coax is good for short and long applications. When using ribbon cable, it is recommended to place a ground line between each differential pair to act as a barrier to noise coupling between adjacent pairs. For Twin-Coax cable applications, it is recommended to utilize a shield on each cable pair. All extended point-to-point applications should also employ an overall shield surrounding all cable pairs regardless of the cable type. This overall shield results in improved transmission parameters such as faster attainable speeds, longer distances between transmitter and receiver and reduced problems associated with EMS or EMI.

The high-speed transport of LVDS signals has been demonstrated on several types of cables with excellent results. However, the best overall performance has been seen when using Twin-Coax cable. Twin-Coax has very low cable skew and EMI due to its construction and double shielding. All of the design considerations discussed here and listed in the supplemental application notes provide the subsystem communications designer with many useful guidelines. It is recommended that the designer assess the tradeoffs of each application thoroughly to arrive at a reliable and economical cable solution.

BOARD LAYOUT: To obtain the maximum benefit from the noise and EMI reductions of LVDS, attention should be paid to the layout of differential lines. Lines of a differential pair should always be adjacent to eliminate noise interference from other signals and take full advantage of the noise canceling of the differential signals. The board designer should also try to maintain equal length on signal traces for a given differential pair. As with any high speed design, the impedance discontinuities should be limited (reduce the numbers of vias and no 90 degree angles on traces). Any discontinuities which do occur on one signal line should be mirrored in the other line of the differential pair. Care should be taken to ensure that the differential trace impedance match the differential impedance of the selected physical media (this imped-

ance should also match the value of the termination resistor that is connected across the differential pair at the receiver's input). Finally, the location of the CHANNEL LINK TxOUT/ RxIN pins should be as close as possible to the board edge so as to eliminate excessive pcb runs. All of these considerations will limit reflections and crosstalk which adversely effect high frequency performance and EMI.

**UNUSED INPUTS:** All unused inputs at the TxIN inputs of the transmitter must be tied to ground. All unused outputs at the RxOUT outputs of the receiver must then be left floating.

**TERMINATION:** Use of current mode drivers requires a terminating resistor across the receiver inputs. The CHANNEL LINK chipset will normally require a single 100Ω resistor between the true and complement lines on each differential pair of the receiver input. The actual value of the termination resistor should be selected to match the differential mode characteristic impedance (90Ω to 120Ω typical) of the cable. *Figure 18* shows an example. No additional pull-up or pull-down resistors are necessary as with some other differential technologies such as PECL. Surface mount resistors are recommended to avoid the additional inductance that accompanies leaded resistors. These resistors should be placed as close as possible to the receiver input pins to reduce stubs and effectively terminate the differential lines.

**DECOUPLING CAPACITORS:** Bypassing capacitors are needed to reduce the impact of switching noise which could limit performance. For a conservative approach three parallel-connected decoupling capacitors (Multi-Layered Ceramic type in surface mount form factor) between each  $V_{\rm CC}$  and the ground plane(s) are recommended. The three capacitor values are 0.1  $\mu\text{F}$ , 0.01 $\mu\text{F}$  and 0.001  $\mu\text{F}$ . An example is shown in Figure 19. The designer should employ wide traces for power and ground and ensure each capacitor has its own via to the ground plane. If board space is limiting the number of bypass capacitors, the PLL  $V_{\rm CC}$  should receive the most filtering/bypassing. Next would be the LVDS  $V_{\rm CC}$  pins and finally the logic  $V_{\rm CC}$  pins.

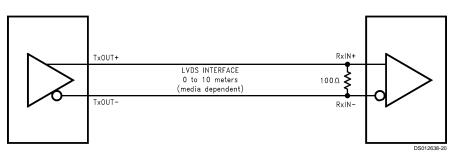


FIGURE 18. LVDS Serialized Link Termination

### **Applications Information** (Continued)

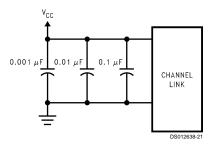


FIGURE 19. CHANNEL LINK Decoupling Configuration

**CLOCK JITTER:** The CHANNEL LINK devices employ a PLL to generate and recover the clock transmitted across the LVDS interface. The width of each bit in the serialized LVDS data stream is one-seventh the clock period. For example, a 40 MHz clock has a period of 25 ns which results in a data bit width of 3.57 ns. Differential skew ( $\Delta t$  within one differential pair), interconnect skew ( $\Delta t$  of one differential pair to another) and clock jitter will all reduce the available window for sampling the LVDS serial data streams. Care must be taken to ensure that the clock input to the transmitter be a clean low noise signal. Individual bypassing of each  $V_{CC}$  to ground will minimize the noise passed on to the PLL, thus creating a

low jitter LVDS clock. These measures provide more margin for channel-to-channel skew and interconnect skew as a part of the overall jitter/skew budget.

COMMON MODE vs. DIFFERENTIAL MODE NOISE MARGIN: The typical signal swing for LVDS is 300 mV centered at +1.2V. The CHANNEL LINK receiver supports a 100 mV threshold therefore providing approximately 200 mV of differential noise margin. Common mode protection is of more importance to the system's operation due to the differential data transmission. LVDS supports an input voltage range of Ground to +2.4V. This allows for a ±1.0V shifting of the center point due to ground potential differences and common mode noise.

**POWER SEQUENCING AND POWERDOWN MODE:** Outputs of the CHANNEL LINK transmitter remain in TRI-STATE® until the power supply reaches 3V. Clock and data outputs will begin to toggle 10 ms after  $V_{\rm CC}$ has reached 4.5V and the Powerdown pin is above 2V. Either device may be placed into a powerdown mode at any time by asserting the Powerdown pin (active low). Total power dissipation for each device will decrease to 5 µW (typical).

The CHANNEL LINK chipset is designed to protect itself from accidental loss of power to either the transmitter or receiver. If power to the transmit board is lost, the receiver clocks (input and output) stop. The data outputs (RxOUT) retain the states they were in when the clocks stopped. When the receiver board loses power, the receiver inputs are shorted to V  $_{\rm CC}$  through an internal diode. Current is limited (5 mA per input) by the fixed current mode drivers, thus avoiding the potential for latchup when powering the device.

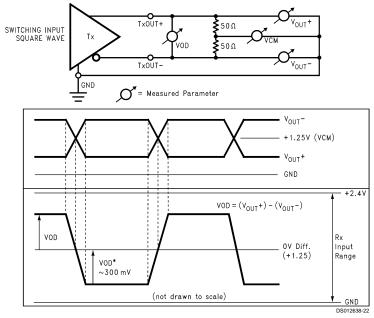


FIGURE 20. Single-Ended and Differential Waveforms

Book Extract End

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13

PrintDate=1998/01/09 PrintTime=10:27:58 28783 ds012638 Rev. No. 7 cmserv **Proof** 

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#### $\begin{picture}(200,0)\put(0,0){\line(1,0){100}} \put(0,0){\line(1,0){100}} \put(0,0){\line(1,0){100$ SYMM Q -A-8.1 (9.2 TYP) 6.1 ± 0.1 -B-(5.6 TYP) 4.05 (1.8 TYP) □ 0.2 C B A - (0.3 TYP) ALL LEAD TIPS ← (0.5 TYP) LAND PATTERN RECOMMENDATION O.1 C ALL LEAD TIPS SEE DETAIL A − (0.90) → 0.5 TYP - 0.17 - 0.27 TYP └ 0.10 ± 0.05 TYP 0.09-0.20 TYP ⊕ 0.13 M A BS CS GAGE PLANE 0.25 SEATING PLANE 0.60 +0.15 DETAIL A TYPICAL MTD56 (REV B) 56-Lead Molded Thin Shrink Small Outline Package, JEDEC Order Number DS90CR281MTD or DS90CR282MTD NS Package Number MTD56

### LIFE SUPPORT POLICY

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- 2. A critical component in any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.



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